

D

C

B

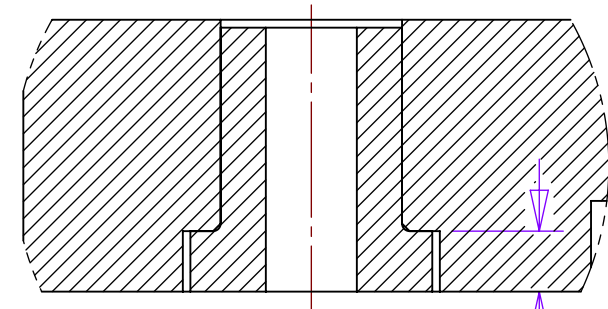
A

D

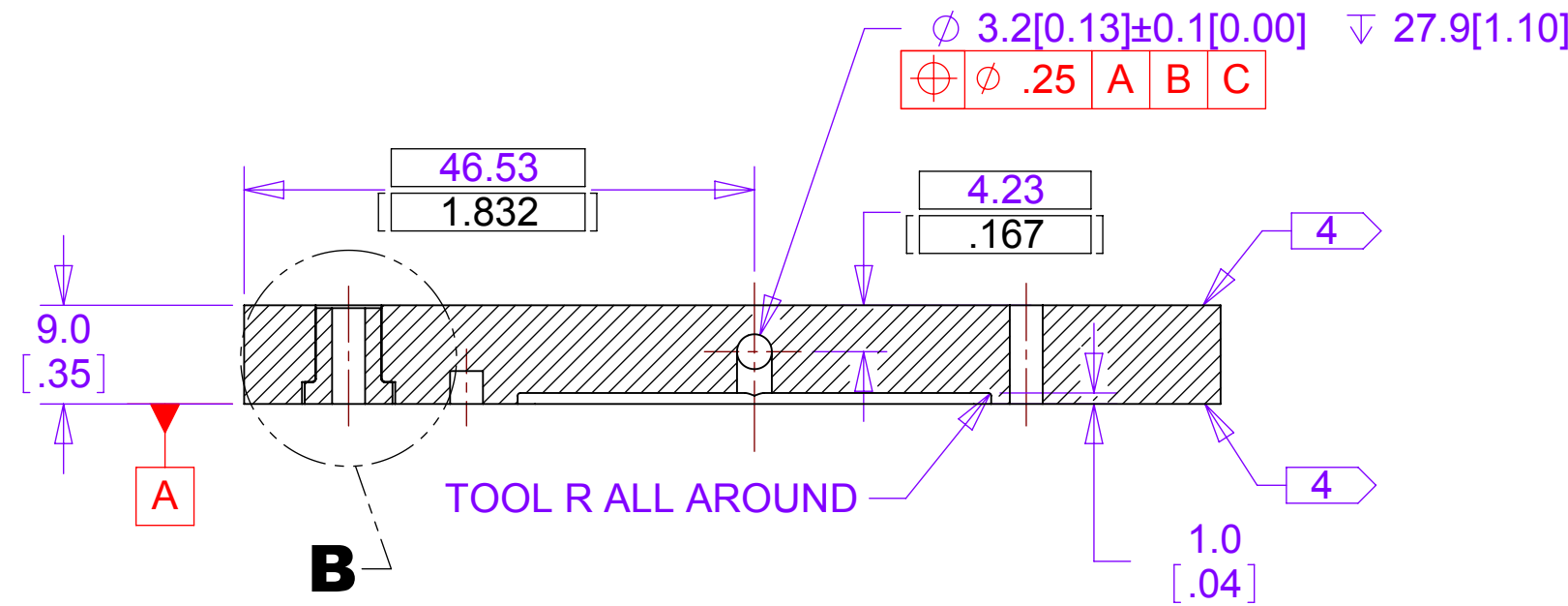
C

B

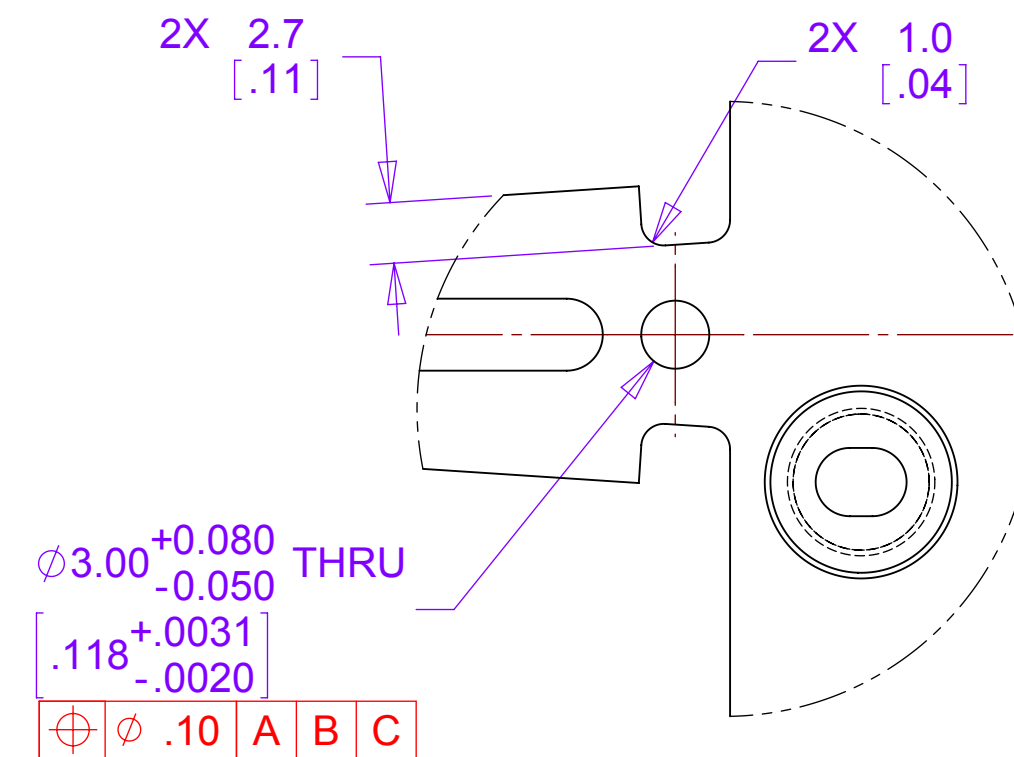
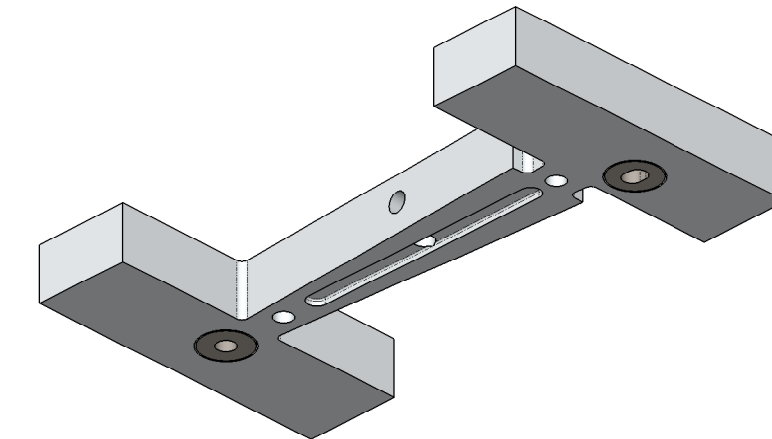
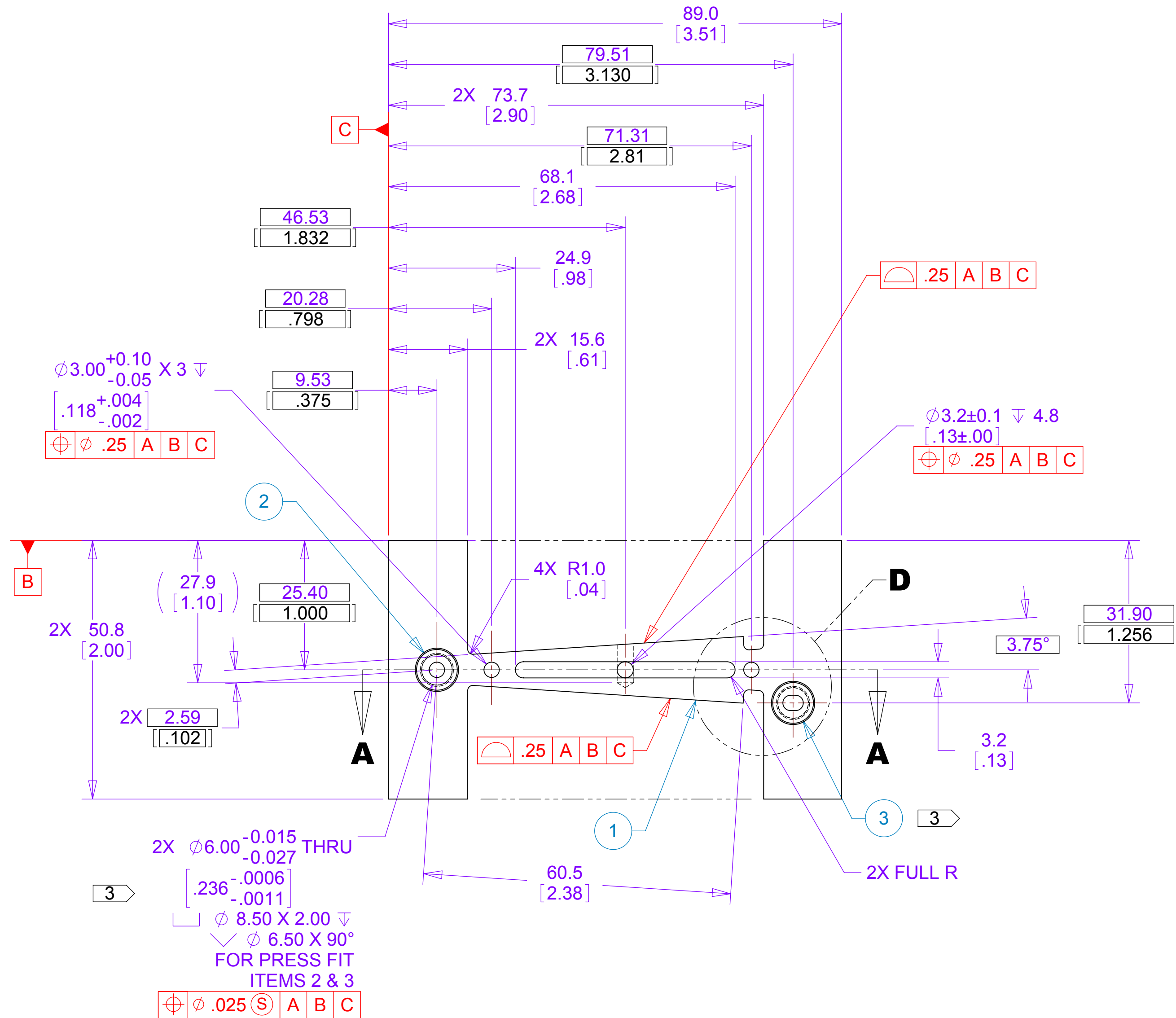
A



DETAIL B
SCALE 4 : 1



SECTION A-A

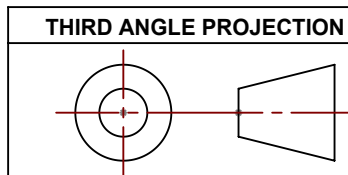


DETAIL D
SCALE 3 : 1

NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN MILLIMETERS [DUAL DIMENSIONS IN INCHES]
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- INSPECT AND RECORD LOCATION.
- SURFACE TO REMAIN CLEAR. DO NOT MACHINE OR OTHERWISE MAR.

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PARTS LIST				
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
1	1		Station 1 Sensor Transfer Jig Plate	6061-T6 Aluminum
2	1	111-PHX-02-5206-1	Locating Pin Hole Bushing	Brass
3	1	111-PHX-02-5206-3	Locating Pin Slotted Bushing	Brass

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE PHENIX CENTRAL UPGRADE FVTX STATION 1 DETECTOR A SSEMBLY JIG SENSOR TRANSFER ASSEMBLY	
FINISH			SIGNATURE	DATE	
PART NO. 111-PHX-01-5301-1		Designer	Roger L. Smith	10/16/2009	
		Drawn	Roger L. Smith	10/16/2009	
		Checked	RJ Ponchione	4/12/2010	
		Engineer	RJ Ponchione	2/16/2010	
		Approved	RJ Ponchione	4/12/2010	
		SCALE 3:2			REVISION

DWG. NO. 111-PHX-01-5301 D 1 of 1

SCALE 3:2

REVISION